

DOSING MACHINE FOR BULK MATERIALS

„ DOZA-L “



Picture 1. Machine for dosing bulk materials

Main features of the device:

- *Input volume of 75 liters*
- *Transport and distribution of material by electric vibrator*
- *Transfer of material into packing bags*
- *Packaging of compressible materials due worm gear drive*
- *Possibility of adjusting the dosage weight*
- *Possibility of adjusting the dosing time*

Device Components and Their Application:



Picture 2. Device components

1. The control parts

Components:

- PLC
- Power
- User panel
- Contactors
- Protective elements

Description:

- The operator over the panel defines the process parameters
- The PLC through its input and output signals manages the process

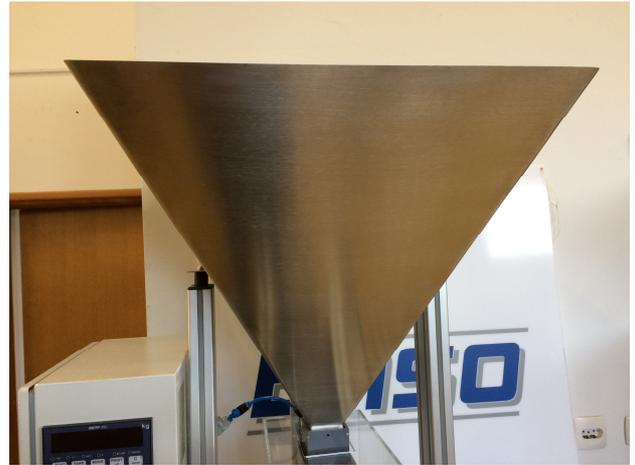
2. Input part

Components:

- A funnel with a pneumatic vibrator
- Funnel holder with rubber bumpers
- Adjustable height extension of the material output

Description:

- The operator puts the material into a vibration funnel
- The free-falling material comes into the transport and distribution system
- The height of the material at the outlet of the funnel is adjusted through an extension



Picture 3. Inlet funnel

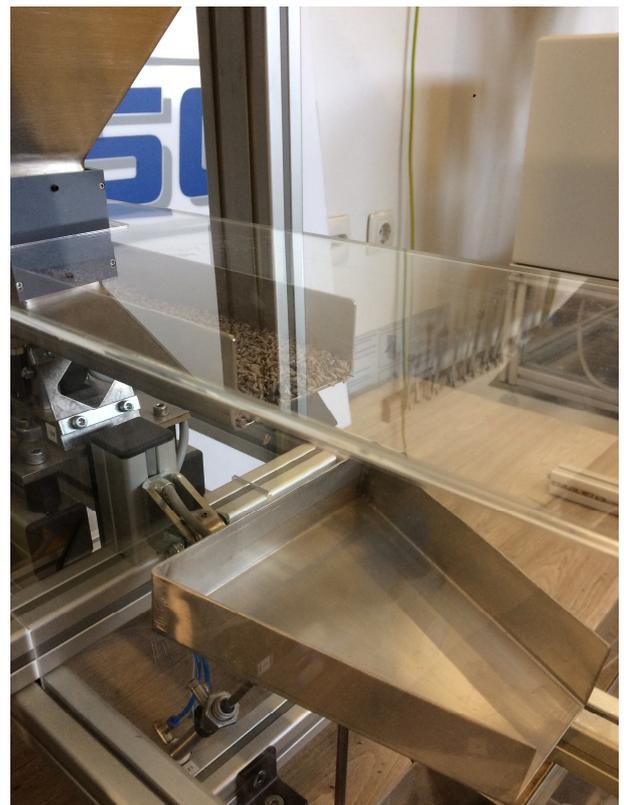
3. Transport and distribution system

Components:

- Tray for transmission and distribution of materials
- Electric vibrator

Description:

- Through the transporting tray, the material moves due vibration towards the dosing system
- At this stage, the material is uniformly distributed through the transport tray
- Transport takes place at two different speeds:
 1. Faster – to satisfy dosage cycle time
 2. Slower – to achieve weighing accuracy



Picture 4.
Transport and distribution system

4. Dosage system

Components:

- Outlet tray for the material
- Dosage scale
- Pneumatic discharge cylinder

Description:

- The material is charged from the transport and distribution system into the output tray until the dosage scale registers the desired mass of material
- The outlet tray is rotated by the pneumatic cylinder and discharges the material into the outlet funnel



Picture 5. Outlet tray

5. Packaging system

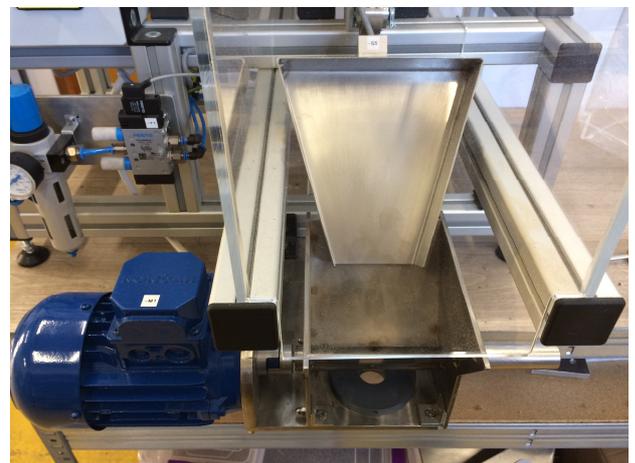
Option A: Worm drive

Components:

- Outlet funnel
- Worm drive for transport and compression
- Electric motor

Description:

- The dosed amount of material is emitted from the output vessel into the output funnel
- Worm drive transports and compresses the material into the appropriate packaging (e.g. a bag)
- Application for filling the lavender flower



Picture 6. Outlet funnel with a worm drive

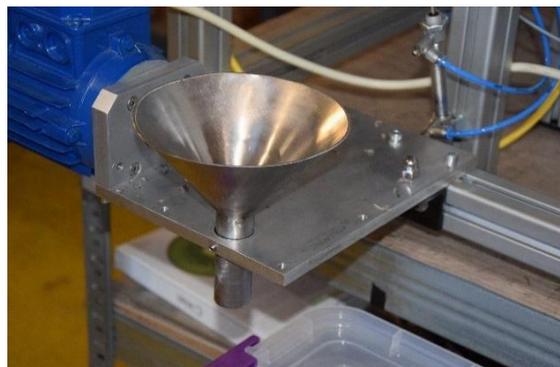
Option B: Cylindrical funnel

Components:

- Output cylindrical funnel

Description:

- The dosed quantity of material is emitted from the output vessel into the output cylindrical funnel
- The free-falling material through the funnel falls into the appropriate packaging (e.g. a bag)
- Application for filling of flax seed, etc.



Picture 7. Cylindrical outlet funnel

6. Technical characteristics

<i>Machine name</i>	DOZA L
<i>Connecting el. voltage</i>	230VAC, 50 Hz
<i>Connecting el. power</i>	0,4 kW
<i>Main fuses</i>	6 A
<i>Type el. connection</i>	L / N / PE
<i>The way of protection from indirect el. contact</i>	grounding
<i>Mass</i>	50 kg
<i>Dimensions [W x H x D]</i>	780 x 1080 x 710 mm
<i>Accuracy of weighing</i>	+/- 0.5 g
<i>Max weighing</i>	0.5 kg
<i>Capacity</i>	50 l/h
<i>Compressed air supply</i>	4-7 bar
<i>Compressed air consumption</i>	max 20 l/min

7. Delivery and price

Delivery includes:

- Complete machine with technical documentation
- Handling instruction
- Electro-pneumatic scheme
- One-year guarantee for a complete machine

Price:

Price without VAT (ex works Enso): **6.707,77 Euro**

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